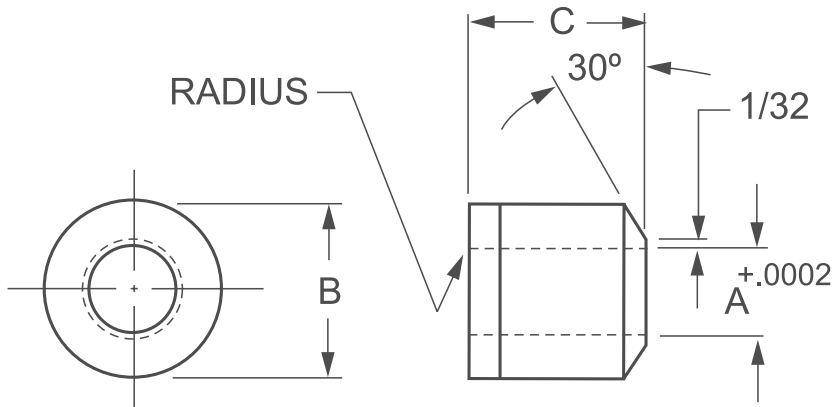


# Gun Drill Bushings

## GDI Type Gun Drill Inserts



### KEY FEATURES

- / Diameters 5/64 to 3/4
- / Heat treated to HRC 62-65
- / ID / OD concentric within .0002 TIR
- / ID tolerance - .0000 / + .0002

### APPLICATION

Boneham's 'GDI Type' Gun Drill Bushing Inserts are intended for use with Gun Drill Liner bushings, designed to interchange depending on the drill and workpiece requirements, or after wear.

### ORDERING INSTRUCTIONS

When ordering please state part number followed by required bore / ID size.  
Example: GDI-13-8 .0890

### NOTES

- / Gun-Drill Bushings are classed as special bushings and require finish machining. GDI bushings are non-returnable.
- / If you cannot find what you are looking for, Boneham can manufacture special sizes and materials to specification.
- / Boneham can manufacture the 3/4 and 1" length bushings as well as nitrided or carbide for longer life.



Part No.	A	B	C
GDI-13-8	.0635-.0995 #52 - #39 1.65 - 2.50mm	13/64 0.2046 - 0.2043	1/2
GDI-16-8	.0980 - .1406 #40 - 9/64 2.50 - 3.50mm	1/4 0.2516 - 0.2513	1/2
GDI-20-8	.1250 - .1935 1/8 - #10 3.20 - 4.90mm	5/16 0.3141 - 0.3138	1/2
GDI-32-8	.1875 - .3160 3/16 - 0 4.8 - 8.00mm	1/2 0.5017 - 0.5014	1/2
GDI-48-8	.3125 - .5312 5/16 - 17/32 8.00 - 13.50mm	3/4 0.7518 - 0.7515	1/2
GDI-64-12	.5000 - .7656 1/2 - 49/64 13.00 - 19.00mm	1" 1.0018 - 1.0015	3/4