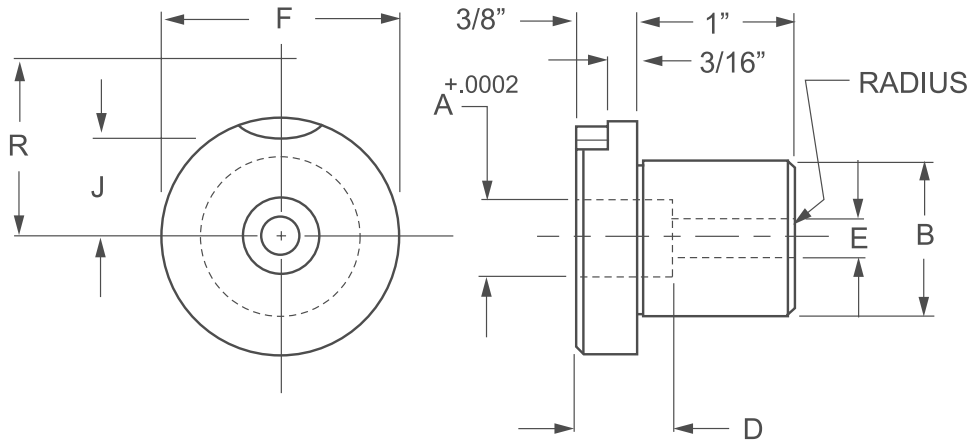


Gun Drill Bushings

GDL Type Gun Drill Liners



KEY FEATURES

- / Diameters 0.2045 to 1.0017
- / Heat treated to HRC 62-65
- / ID / OD concentric within .0002 TIR
- / ID tolerance + .0002

APPLICATION

Boneham's 'GDL Type' Gun Drill Liners are high precision bushings for gun-drilling machines, and used in conjunction with removable Gun-Drill Inserts GDI, form a two piece system allowing more flexibility than the one piece bushing, with each liner able to hold a range of inserts.

ORDERING INSTRUCTIONS

When ordering please state part number followed by required bore / ID size.
Example: GDL-64-16 .05016

NOTES

- / Gun-Drill Bushings are classed as special bushings and require finish machining. GDL bushings are non-returnable.
- / If you cannot find what you are looking for, Boneham can manufacture special sizes and materials to specification.



Part No.	A	B	D	E	F	J	R	Lock Screw	GDI Used
GDL-64-16	0.2045	1"	7/16	1/8	1-37/64	19/32	15/64	LS-2	GDI138
	0.2515			5/32					GDI168
	0.314			7/32					GDI208
	0.5016			11/32					GDI328
	0.7517			9/16					GDI488
GDL-88-16	0.2045	1-3/8	7/16	1/8	1-51/64	25/32	1-7/16	LS-2	GDI138
	0.2515			5/32					GDI168
	0.314			7/2					GDI208
	0.5016			11/32					GDI328
	0.7515			9/16					GDI488
	1.0017			11/16					51/64